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The Mazda B-series engine - not to be confused with the Mazda B-Series truck - is a small-sized, iron-block, inline four-cylinder with belt-

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driven SOHC and DOHC valvetrain ranging in displacement from 1.1 to 1.8 litres. It was used from front-wheel drive economy applications to the turbocharged full-time 4WD 323 GTX and rear-wheel drive Miata as well as numerous other models.

Mazda B engine - Wikipedia

This manual explains the disassembly, inspection, repair, and reassembly procedures for the above-indicated engine. In order to do these procedures safely, quickly, and correctly, you must first read this manual and any other relevant service materials carefully. The information in this manual is current up to June, 1994.

MAZDA B6-DOHC BP-DOHC ENGINE WORKSHOP MANUAL
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