

Haas Sl 30 Turret Manuals

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With the turret clamped, rotate the turret

back and forth by hand. If there is movement

in the turret the die springs are broken and

need to be replaced. Refer to HL/SL/ST-10 -

Turret - Replacement from the manual. Once

the turret is removed the springs can be

replaced.

Turret Indexer Assembly - SL-10/30 ST-10/15

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Operator's Manual - Haas Automation

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Turret Lock and Unlocked Sensors - Adjustment - ST-10/10Y - SL-10/20/30 - TL-15/25 - HL-1/2/3/4/5/6 Applies to machines built from: April, 1996 Turret Lock and Unlocked Sensors - Adjustment - ST-10/10Y - SL-10/20/30 - TL-15/25 - HL-1/2/3/4/5/6

[Turret Lock and Unlocked Sensors - Haas Automation](#)

How to realighn 2012 Haas ST-30 turret? ... The service manual has realignment procedures. 11-21-2012, 03:03 PM #4. SIM. View Profile View Forum Posts Visit Homepage Titanium Join Date Feb 2004 ... I have more or less the same problem but in a SL 10 (2012).

[How to realighn 2012 Haas ST-30 turret? - Practical Machinist](#)

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SL-10/20/30 3. TL-15/25 4. HL-1/2/3/4/5/6
Haas Technical Documentation Lathe - Turret -
Motor Coupling - Alignment Scan code to get
the latest version of this document
Translation Available ... For SL and HL
machines, remove the covers as follows:
Remove the rear cover [1].

Lathe - Turret - Motor Coupling - Alignment - Haas Automation

If the solenoid appears to be faulty, go to
SOLENOID TROUBLESHOOTING GUIDE. Page 4 Turret
Indexer Assembly - SL-10/30 ST-10/15 -
Troubleshooting Guide Air Cylinder Corrective
Action: With the turret clamped test the air
cylinder for faulty piston seal. Remove the
upper hose (unclamp) on the cylinder. If air
is escaping from the upper hose (unclamp)
connection on the cylinder the cylinder
piston seal is bad and piston should be
replaced.

HAAS ST-10/30 TROUBLESHOOTING MANUAL Pdf Download.

Info on re-alignment of turret on Haas SL-30
The turret is out of alignment on a SL-30T.
It was made 2000. S/N 63381 If any one has
any info on this I would appreciate it.
Thanks, ... Turret crash recovery manual
Jackmo. Give me your email and I'll send you
a copy of the turret crash recovery procedure
for a SL30. 02-06-2012, 11:52 AM #5.

Info on re-alignment of turret on Haas SL-30

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OXNARD, CA 93030 TEL. 888-817-4227 FAX.
805-278-8561 www.HaasCNC.com 96-8700 revL
Lathe Operator's Manual JUNE 2005

Lathe Operator's Manual - University of
Florida

2006 HAAS SL-30T CNC Turning Center.
SPECIFICATIONS: Maximum Swing Over Apron: 30?
Maximum Swing Over Cross Slide: 14.5? Maximum
Cutting Diameter: 17? Maximum Turning Length:
34? Distance Between Centers: 39? X-Axis
Travel: 11.3? Z-Axis Travel: 34? Spindle Nose
/ Bore / Bar Capacity: A2-6? / 3.5? / 3?
Spindle Speed: 3,400 RPM

Haas SL-30T - 2006 - Premier Equipment

It knock the turret out & set off alarm.
Lossened the inner bolts on turret & taped
with mallet, snapped back into place, reset,
alarm went off, indexes ok now but THE TURRET
is WAY out. Called haas tech & was told to

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loosen outer bolts with a 9" BC, tap with mallet to adjust but this is not working. HELP,HELP,HELP Similar Threads: Need Help!-

[Problem Haas sl30t turret alignment - CNCzone.com](#)

Why move your turned parts to a mill for secondary operations when you can machine them complete on a Haas lathe with the BMT65 Turret and Live Tooling? The BMT65 Turret and Live Tooling are standard on Haas Y-Axis lathes (ST-20Y through ST-35Y), and optional on non Y-axis models.

[ST-30 - HAAS Automation UK](#)

Haas ST-30/ST-30SS PRE-INSTALLATION CHECKLIST - Rev 11/2010 Installation of your new Haas ST-30/ST-30SS can be smooth and rapid if preparations are made prior to the delivery of your machine. Any questions regarding machine installation should be directed to our service department for clarification. We

[Productivity Inc Haas ST-30/ST-30SS PRE-INSTALLATION ...](#)

Haas Parts Your source for genuine OEM Haas parts. The official Haas Automation CNC parts website.

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Technical characteristics; Used HAAS SL30 THE CNC LATHE; - Serial number: 69255; - Year: 2005; - Stock No .: 7193; MAIN SPINDLE; -

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Maximum turning diameter: 575 mm; - Maximum turning length: 862 mm; - Spindle bore: 76 mm; - Spindle nose: ASA 6 "; - Spindle power: 22.4 kW; - Spindle speed: 3400 rpm; TURRET; - Number of positions: 12; - Number of motorized positions: 12; - Axis travel: X: 863 - Z: 287 mm; - C axis; OVERALL; - Floor dimensions: 1854...more

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